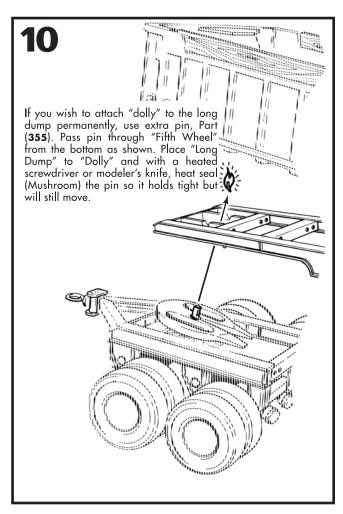
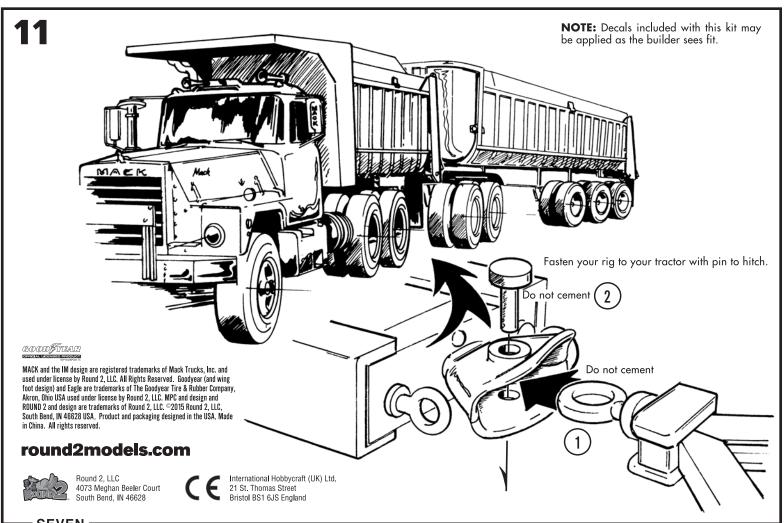
9 (2)**ACTUAL SIZE** These parts are from MPC's SIDE Do not **MACK® DM 800** Cut Part 316 and 317 to this length. [C] Truck Kit TOP Drill hole to mak **CHECK ALIGNMENT** Using extra axle, cut tongue using pattern given. Then fasten to front of "Dolly".





GRAVEL TRAILER DOUBLE DUMP BOX DOUBLE DUMP TRAIN



PART NO.1

SPECIAL INSTRUCTIONS FOR YOUR GRAVEL TRAILER.

This kit was originally designed to be built as a dump trailer or as a dump box for the MPC® Mack® DM 800. See "PART NO.2" for details. Included also within these instructions you will find plans on building a dolly for use with a full double-tandem dump train.

IMPORTANT

Please read this first.

Before you begin building any part of this kit, you should read the following:

The first section of these intructions has been dedicated to building the trailer dump. You should know that if you decide to build the trailer, you should disregard the last portion of the instructions. Build the trailer using the procedure given. Paint compoents as you build. Let all paint dry completely prior to handling.

The second section of the instructions cover the construction of the dump box for the MACK® tractor and the dolly. It is suggested that only experienced model builders attempt to build this "rig". Two gravel trailer kits are required to build the complete rig. One kit will build the "Long Dump" trailer, the other kit will furnish the material to build the dolly and "Dump"

You should be advised that other accessories such as Safety Chain" and additional Wiring" are available at your local hobby stores.

Use only paints and cement designed for styrene plastic. Other types will damage your kit. For best results, we suggest liquid styrene cement be used for all assemblies.

All the molded parts have part numbers either on them or on the runners next to the part. Do not remove any part until you are ready to use it. The numbers within the circle are assembly numbers. Follow these numbers in order for proper building procedure. Some duplicated parts have not been illustrated for clarity, in these cases a note or call out "Each side" or "Repeat" replaces it.

GET YOUR TOOLS READY





CEMENT







PLATED PARTS

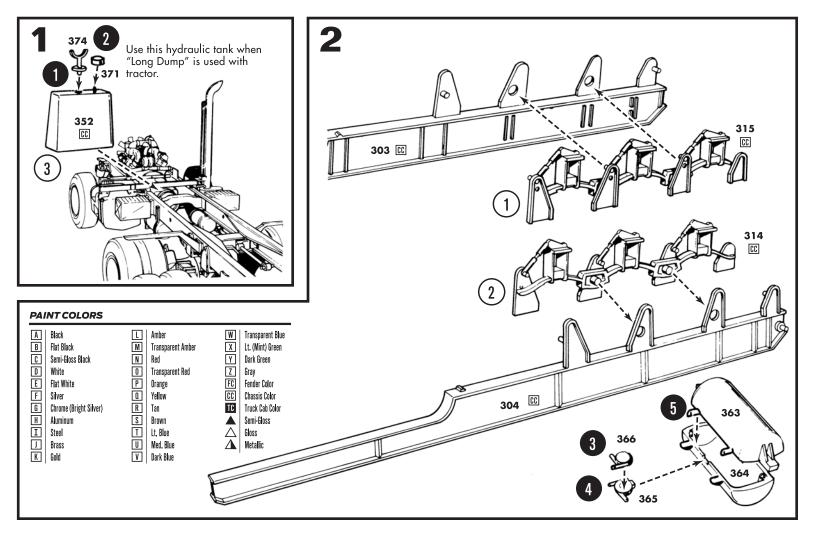


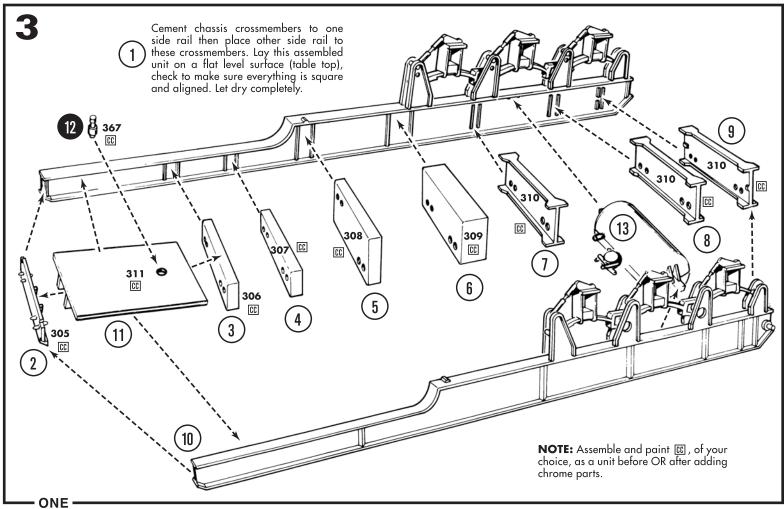
NON PLATED PARTS

PART NUMBERS







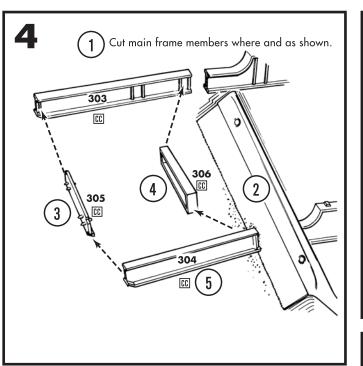


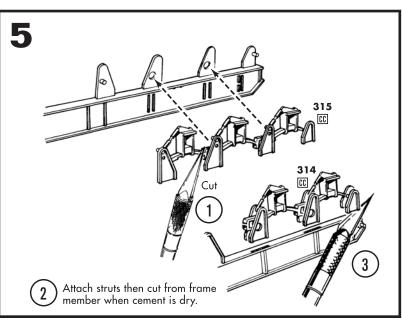
Please Read

After you have built the "Dump Box" for the tractor, you may want to build the "dolly" for an additional trailer from the parts left over.

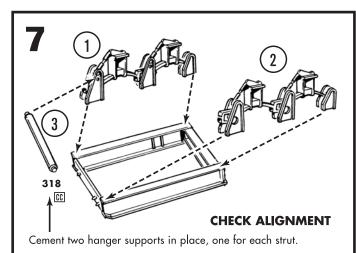
Cutting of these parts is also necessary. Pay attention to the notes and illustrations when building this unit.

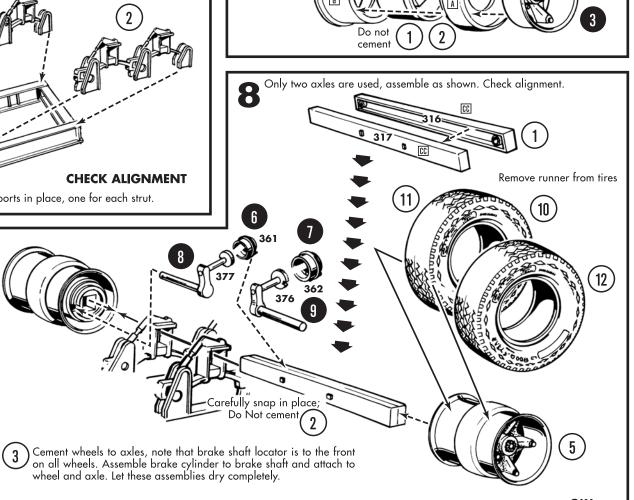
6

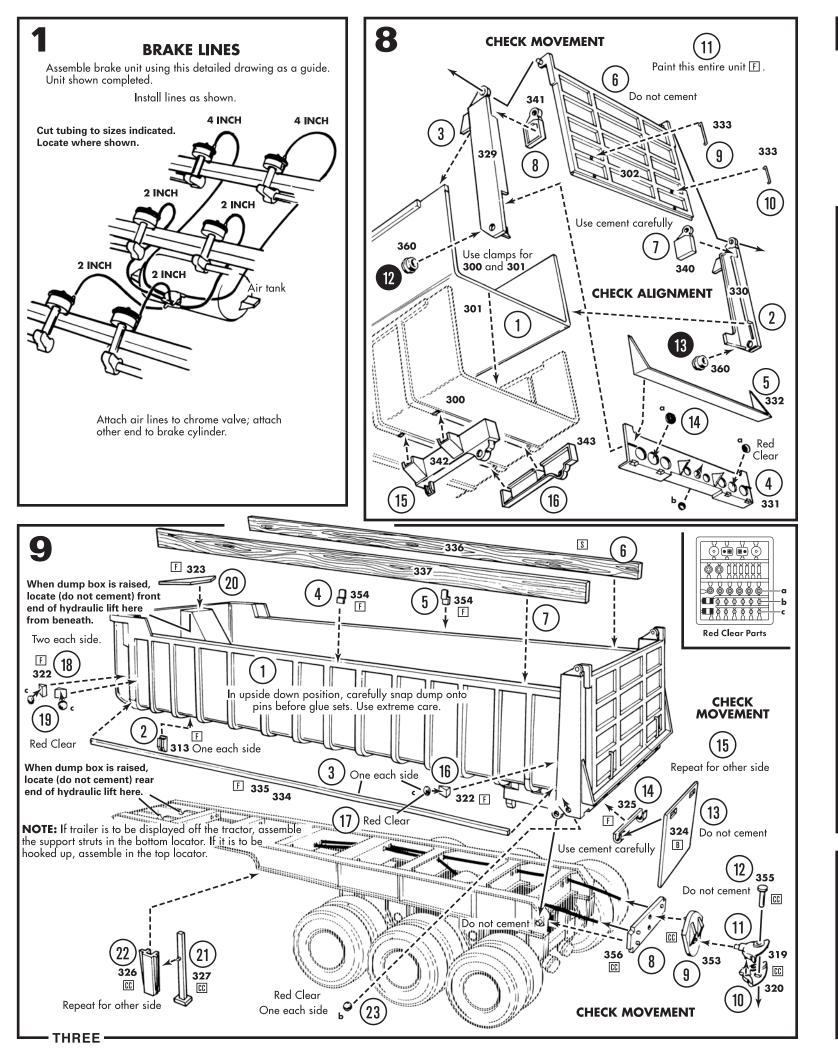




Assemble four wheels as shown. CHECK MOVEMENT







THIS SECTION OF THE INSTRUCTIONS IS PRESENTED FOR NOSTALGIA ONLY.

(Visit round2models.com for currently available tractor kits that may possibly be used with the "Dump Box".)

PART NO. 2

Please Read

If you wish to build the "Dump Box" for your MACK® Tractor, the following will help you do a professional job. You will have to cut the "Long Dump" to size. It is best to use a modeler's "Razor Saw" and cut only where indicated by scribed lines. You have to cut both the inner and outer members of the box. Saw in two as shown in illustration. Follow basic building instructions.

